COE-INES International Symposium, INES-1
Keio Plaza Hotel

# Continuous Flow Chemical Processing on a Microchip Using Microunit Operations and a Multiphase Flow Network

Manabu Tokeshi<sup>1</sup> and Takehiko Kitamori<sup>1,2</sup>

<sup>1</sup>Kanagawa Academy of Science & Technology <sup>2</sup>The University of Tokyo

#### **Table of Contents**

- 1. Background, Objective and Our Approach
  - Micro unit operations (MUOs)
  - Multiphase flow network
  - Continuous flow chemical processing (CFCP)
- 2. Co wet analysis using CFCP
- 3. 3D CFCP (Ex. Fe & Co analysis)
- 4. Summary

# How to realize "Chemical Processing" on a Chip?

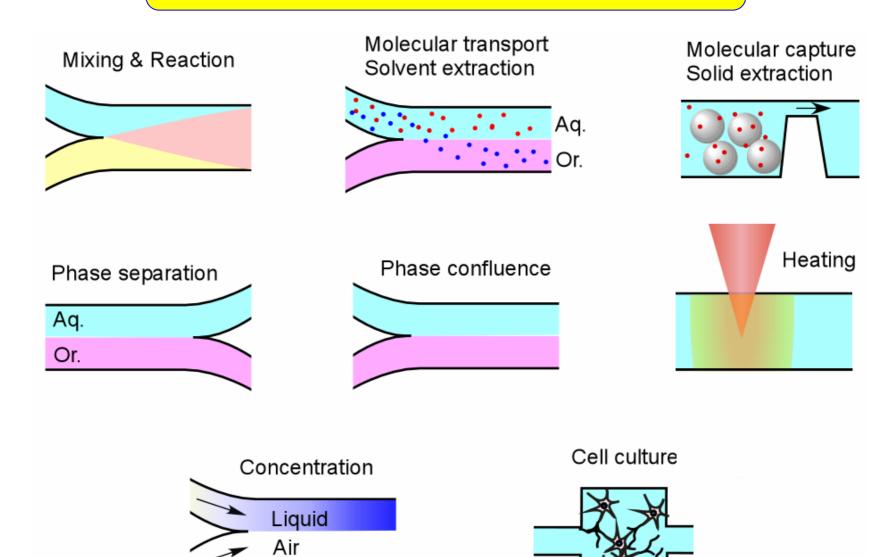
Micro unit operations (MUO)

Multiphase flow network



Continuous Flow Chemical Processing (CFCP)

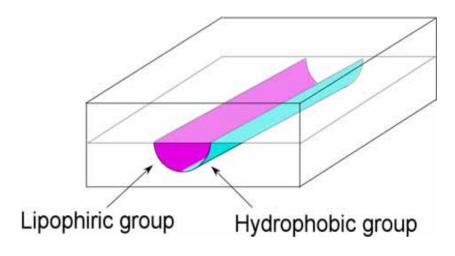
### **Micro Unit Operation (MUO)**



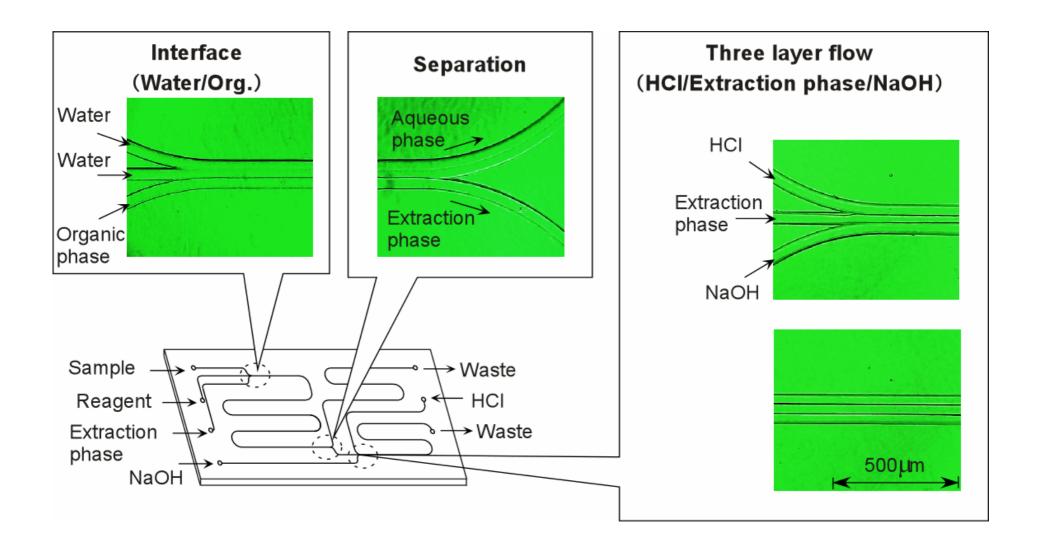
## Stabilization of Multiphase Flow Network Inside Microchannels

# **Guide structures** Organic solvent Aqueous solution Guide structures Interface

#### **Surface modification**



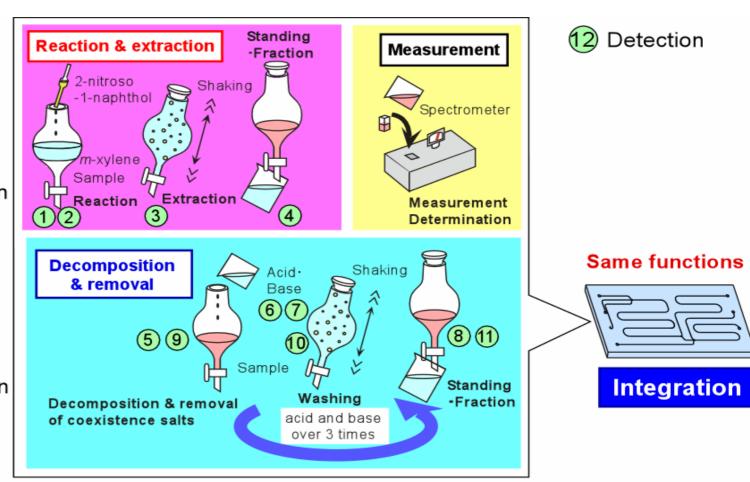
#### **Multiphase Flow Network**



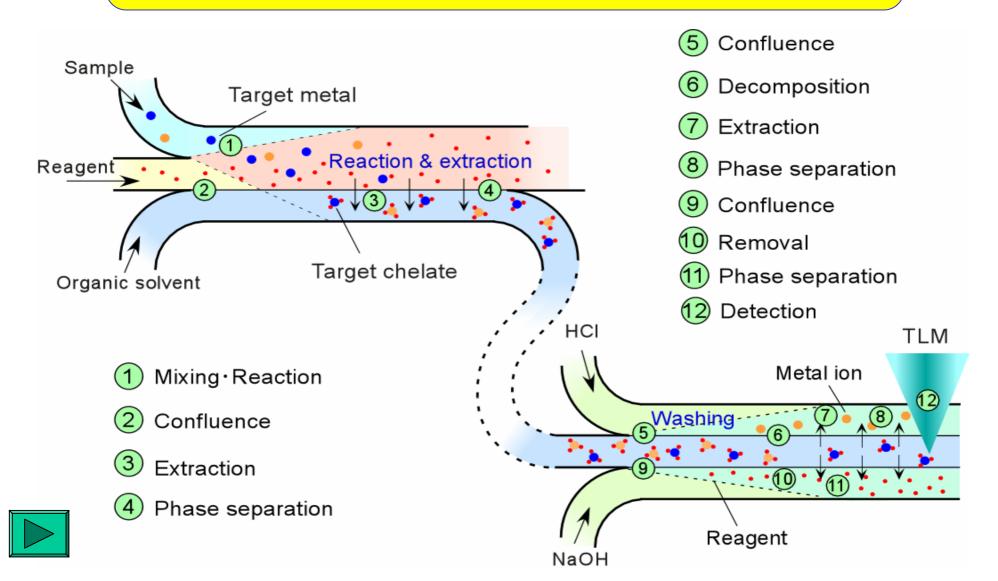
### Example of Co wet analysis using CFCP

#### **Procedures of Co Wet Analysis**

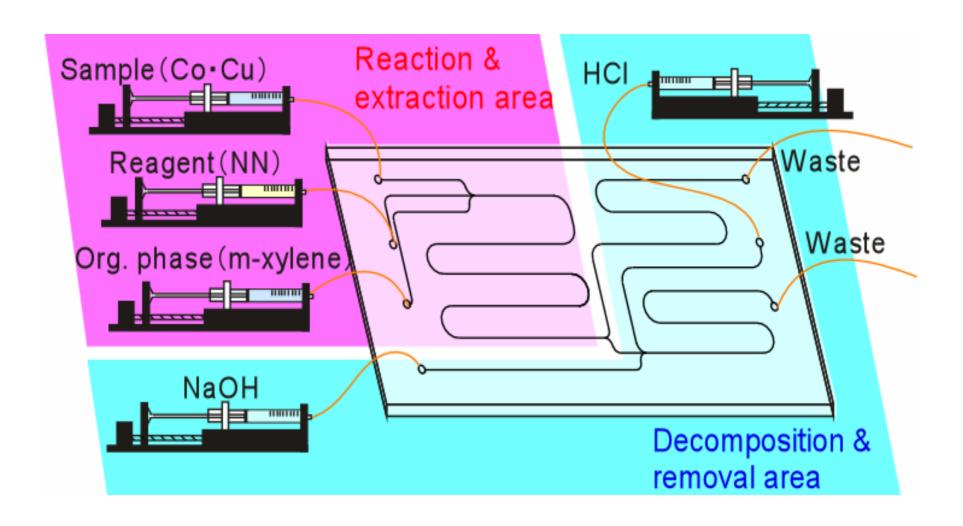
- Mixing · Reaction
- 2 Confluence
- 3 Extraction
- 4 Phase separation
- (5) Confluence
- 6 Decomposition
- 7 Extraction
- 8 Phase separation
- 9 Confluence
- 10 Removal
- 11 Phase separation



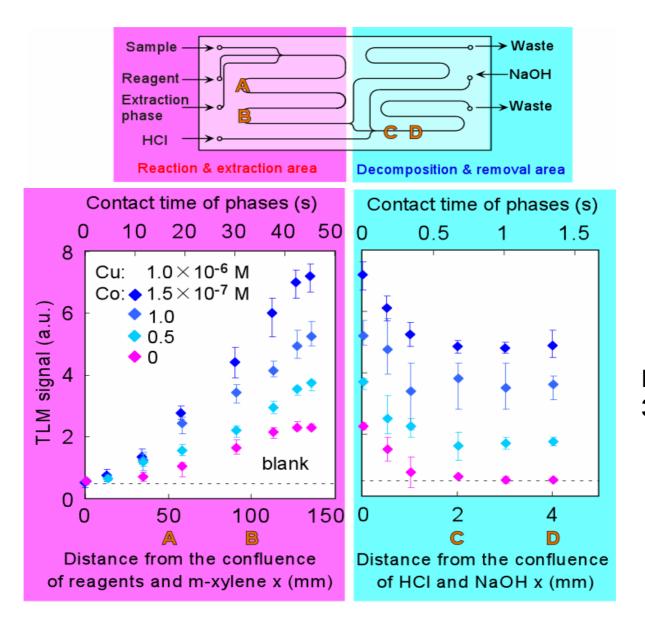
# Combination of Micro Unit Operations required for Co Wet Analysis



#### Microchip and Experimental Setup

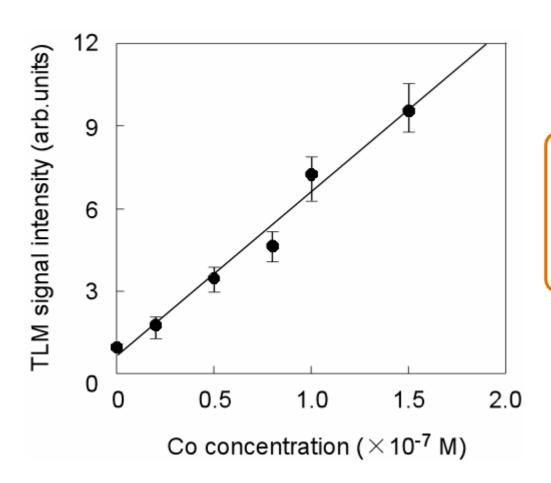


#### Co: Analyte Cu: Interfering



Flow velocity: 3mm/s

#### **Calibration Curve**



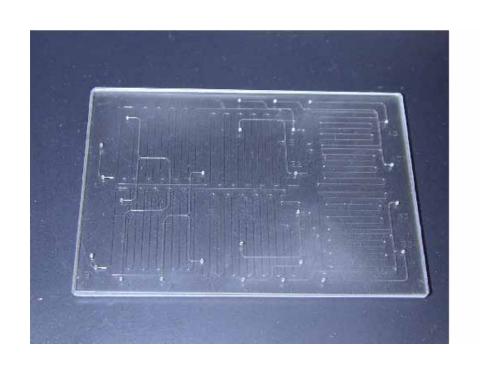
Limit of detection:  $0.11 \times 10^{-7} \text{ M}$ 

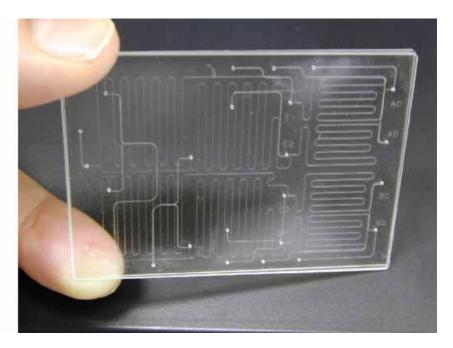
Absolute amounts

of detection: 0.08 zmol

3D CFCP (Ex. Fe & Co analysis)

### Microchip With a 3-D Channel Network



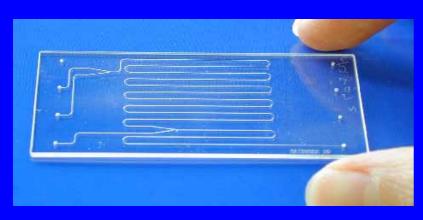




#### **Multi-Sample Multi-Component Wet Analysis**

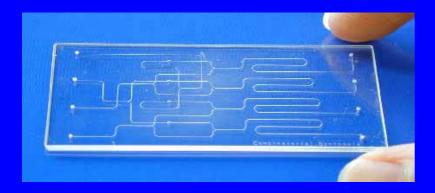
	Sample C Fe (aq.)	Sample D Co (aq.)
Reagent A	41.0	0.6
Reagent B	0.2	12.3
Reagent A: bathophenanthroline Reagent B: nitroso-PSAP		

#### **Examples of Integrated Chemical Devices**

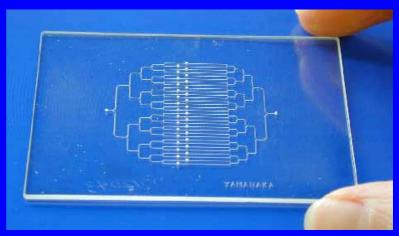


**Chemical Analysis Device** 

- · Environmental
- · Biochemical

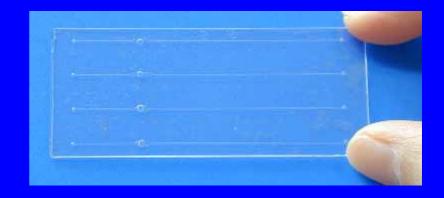


**Combinatorial Chemistry Device** 



**Immunoassay Device** 

- · Cancer diagnosis
- · Biochemical



**Cell Biochemistry Device** 

#### **Conclusions**

New methodology for integration of complicated chemical processing was established

Using this methodology, we applied Co and multi-sample multi-component wet analysis system

#### **Acknowledgements**









Mr. Yoshikuni Kikutani

Dr. Akihide Hibara

Dr. Hideaki Hisamoto

Prof. Takehiko Kitamori

#### **Financial Supports**

- Kanagawa Academy of Science and Technology
- The Grant-in-Aid for Scientific Research from the Ministry of Education, Science, Sports and Culture of Japan

Thank you for your kind attention

### **Experimental Setup**

