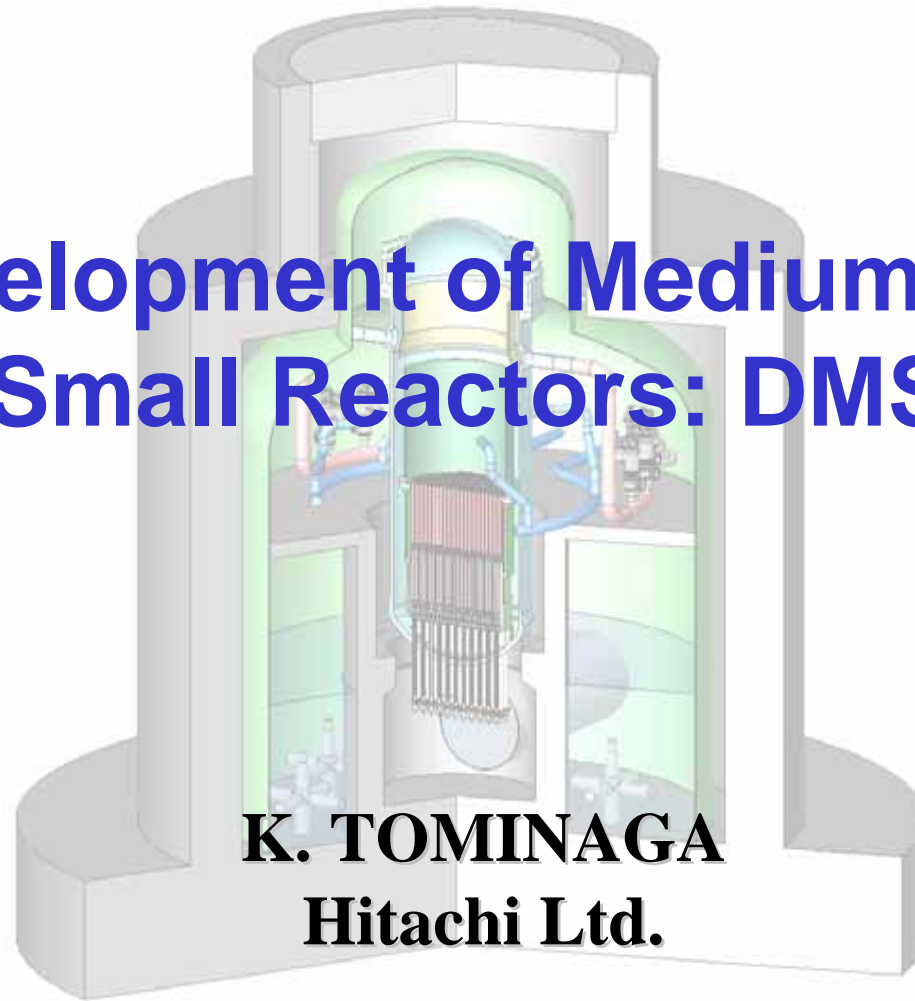


# Development of Medium and Small Reactors: DMS

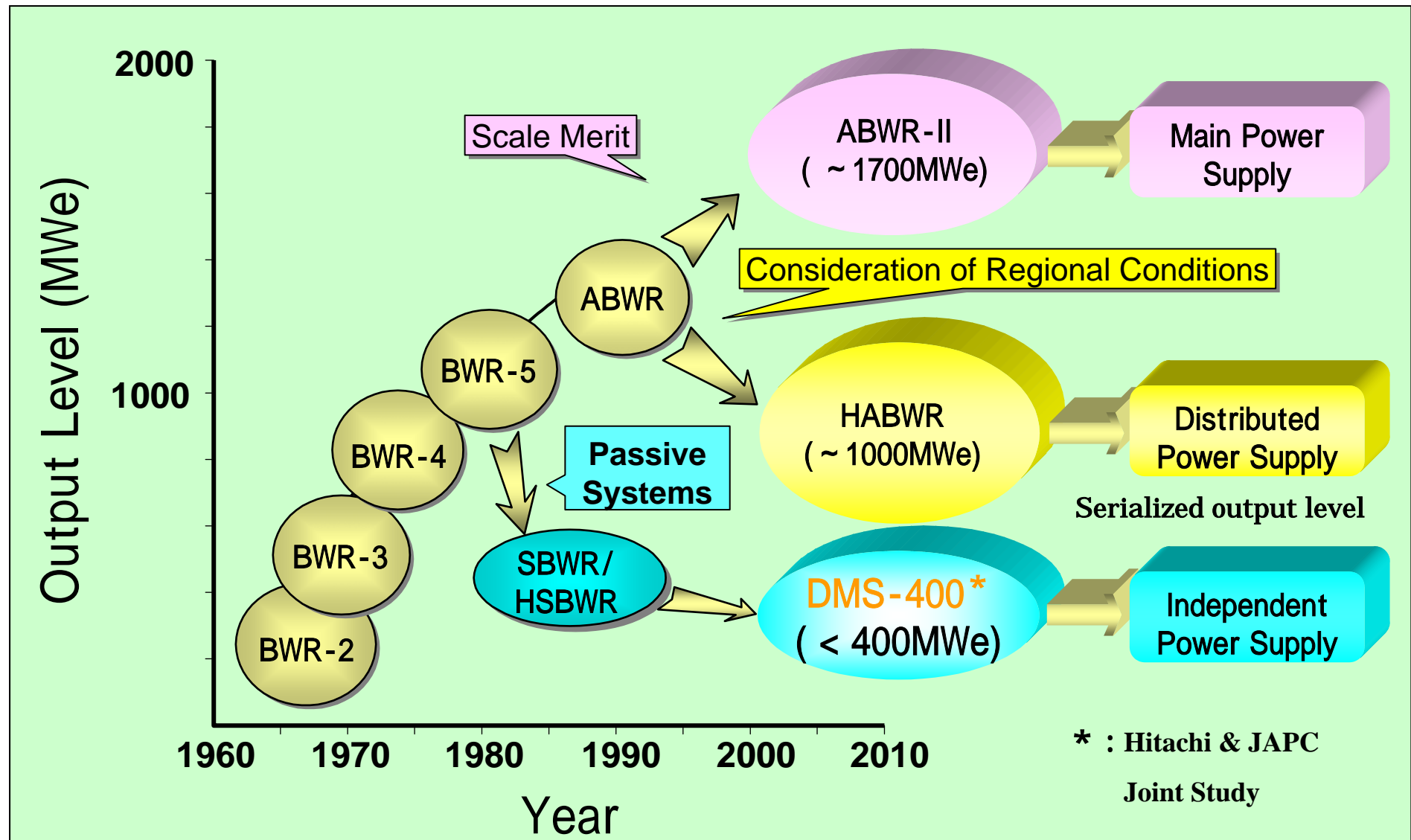


**K. TOMINAGA**  
**Hitachi Ltd.**

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3. Reactor Core and RPV Design
4. Plant System Design
5. Plant Layout Design
6. Conclusion





## BACKGROUND

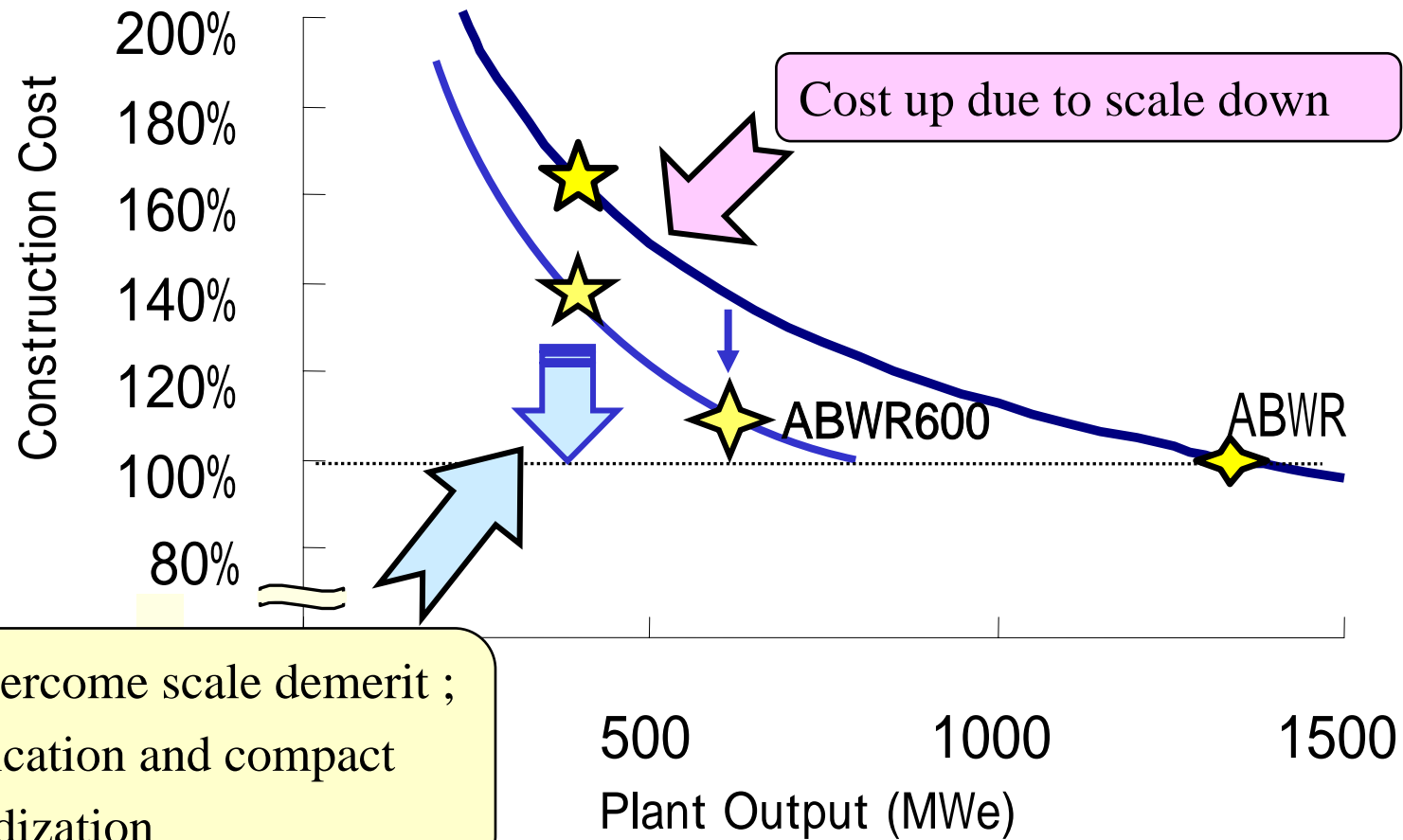
- The needs of the suitable output level for slow increment of power demand in JAPAN.
- The needs of short payback period and reduction of investment burden under liberalized market



## PURPOSE

- In order to fulfill market needs, DMS-400 has been developed
  - to achieve early deployment with proven technologies.
  - with medium sized output power (400MWe)





How to overcome scale demerit ;

- Simplification and compact
- Standardization

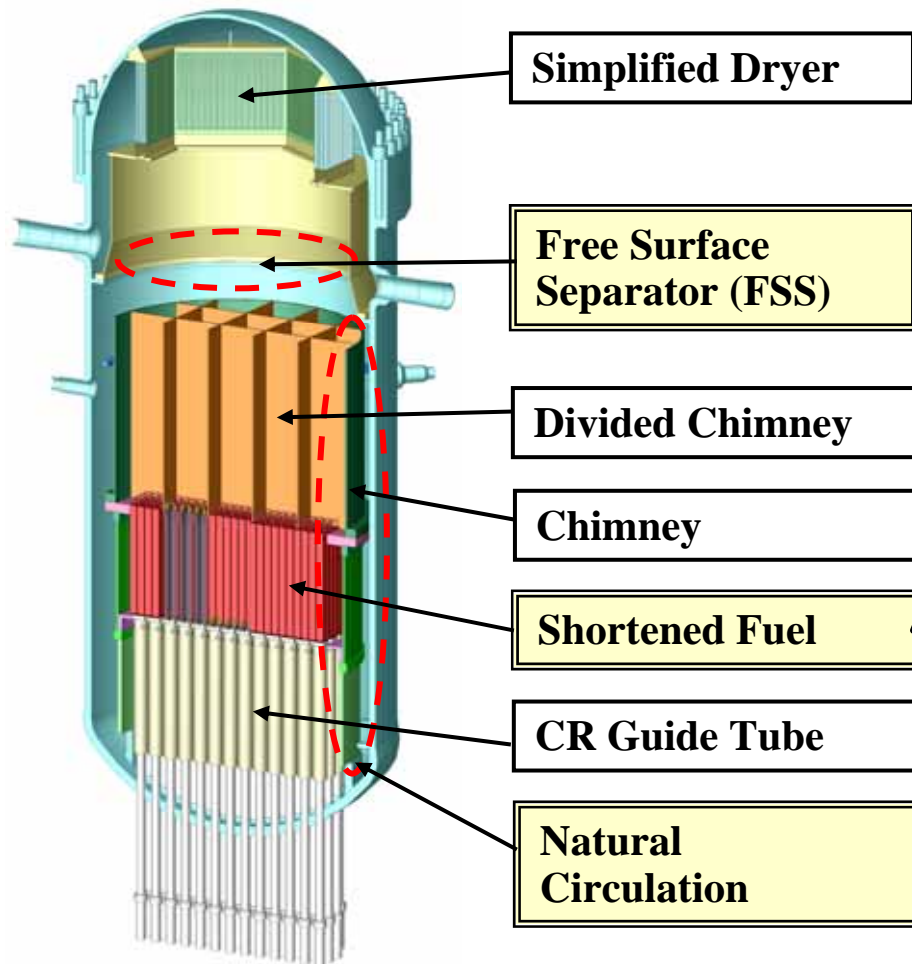


**BASIC PLANT TARGET**

- **OUT PUT** : Power output range is determined to be 300 to 400 MWe.
- **ECONOMY** : Construction cost should be comparable to ABWR.
- **SAFETY** : Safety level is as same as the actual plants.
- **R&D** : No large R&D required , to utilize the proven technology.



## Simplified RPV

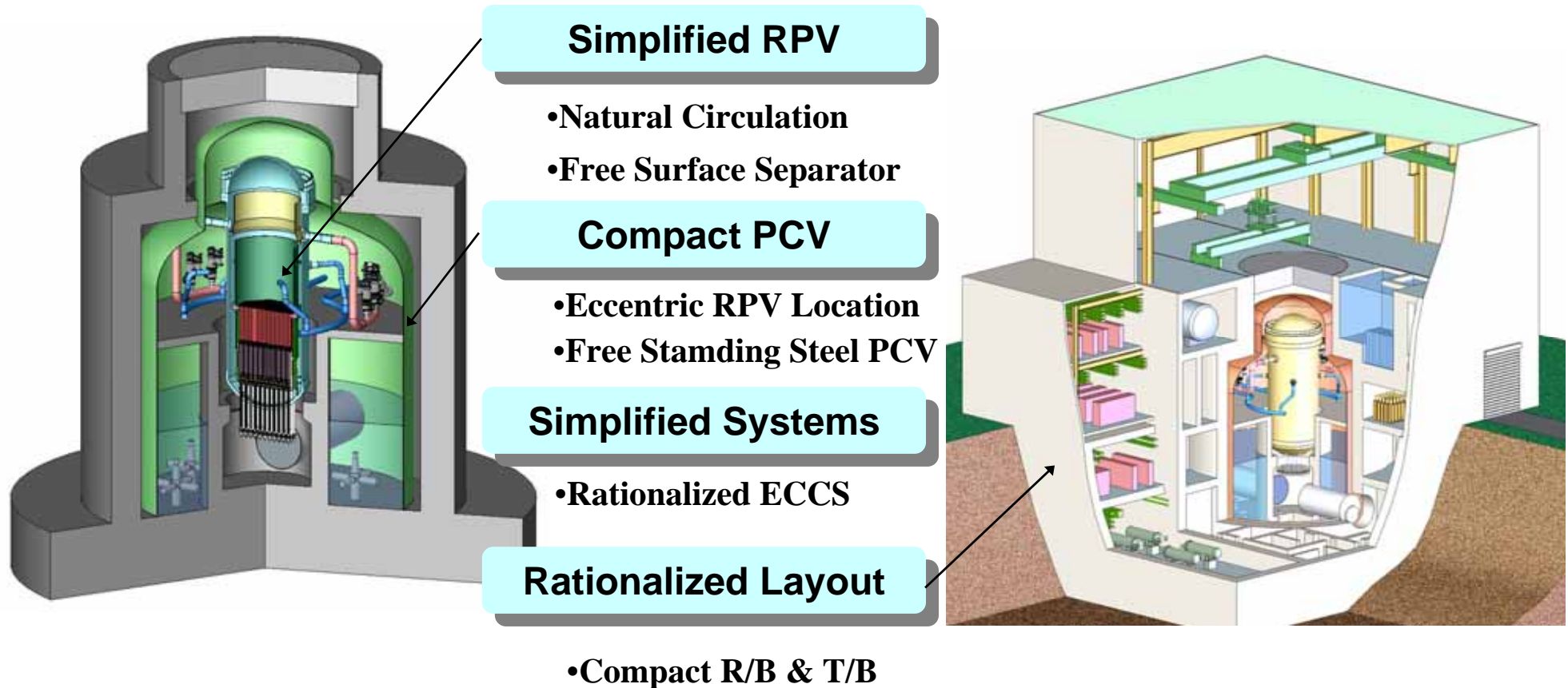


- To enhance core flow by low  $P$
- To reduce RPV height.
- To reduce annual inspection period.

- To enhance core flow by low  $P$ .
- To keep fuel thermal limitation.

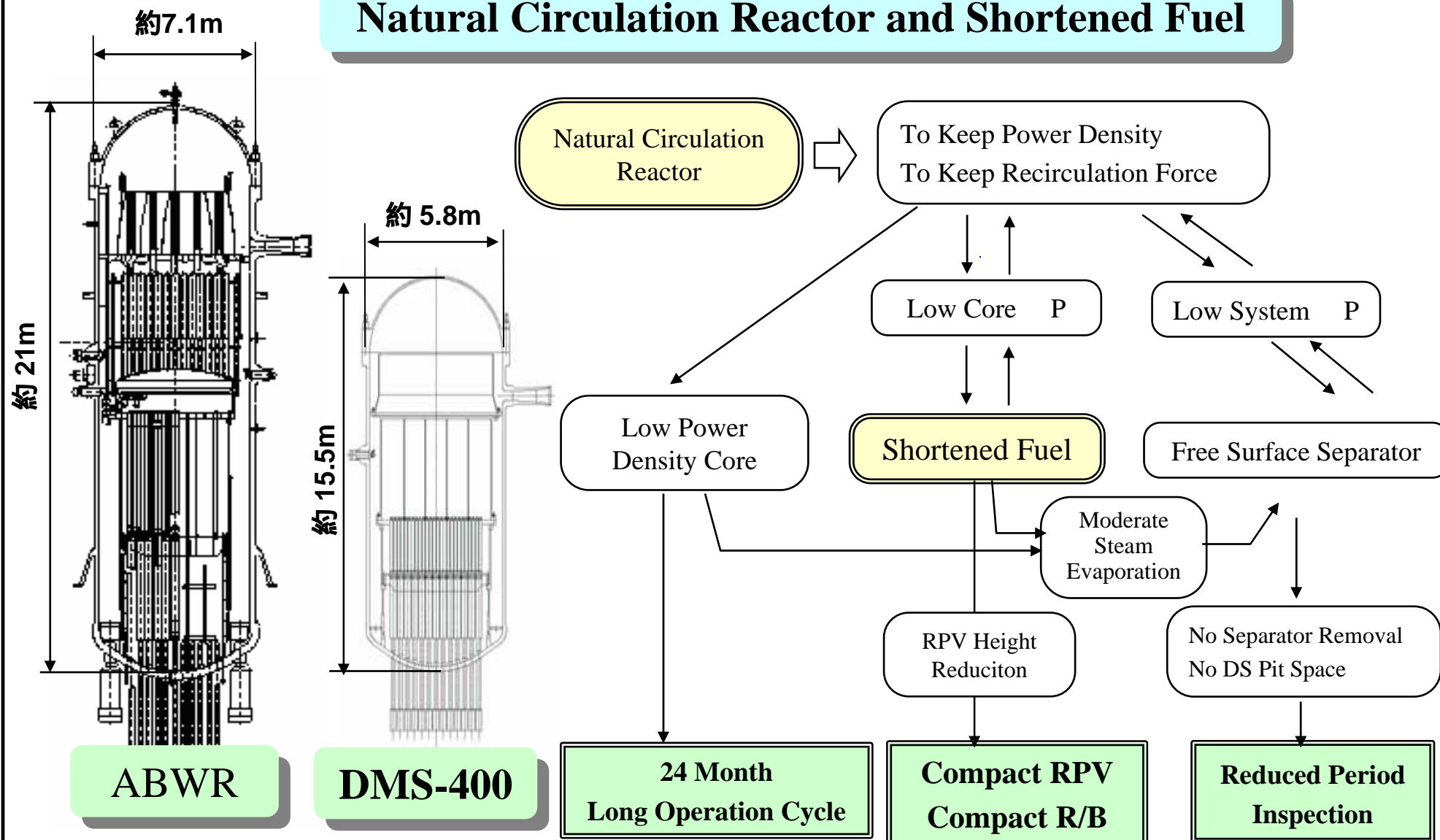
- To keep large core flow due to coolant evaporation at core region.  
( BWR inherent character)



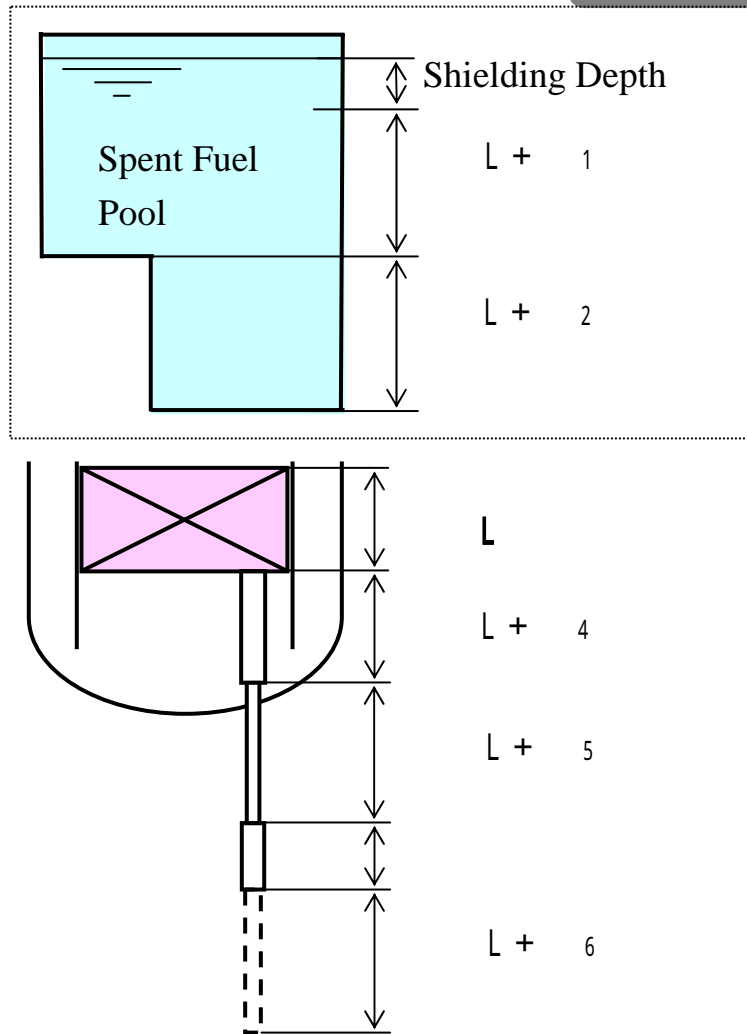




## Natural Circulation Reactor and Shortened Fuel



### Shortened Fuel Reduces RPV & PCV & R/B Height



Items		RPV	PCV	R/B
(1) Spent Fuel Pool	Fuel Handling Space	-	-	$L$
	Spent Fuel Rack	-	-	$L$
(2) RPV	Active Fuel Length	$L$	$L$	$L$
	CR Guide Tube	$L$	$L$	$L$
(3) Lower Drywell	CR Housing	-	$L$	$L$
	CR Replacement Space	-	$L$	$L$
Total		2 $L$	4 $L$	6 $L$

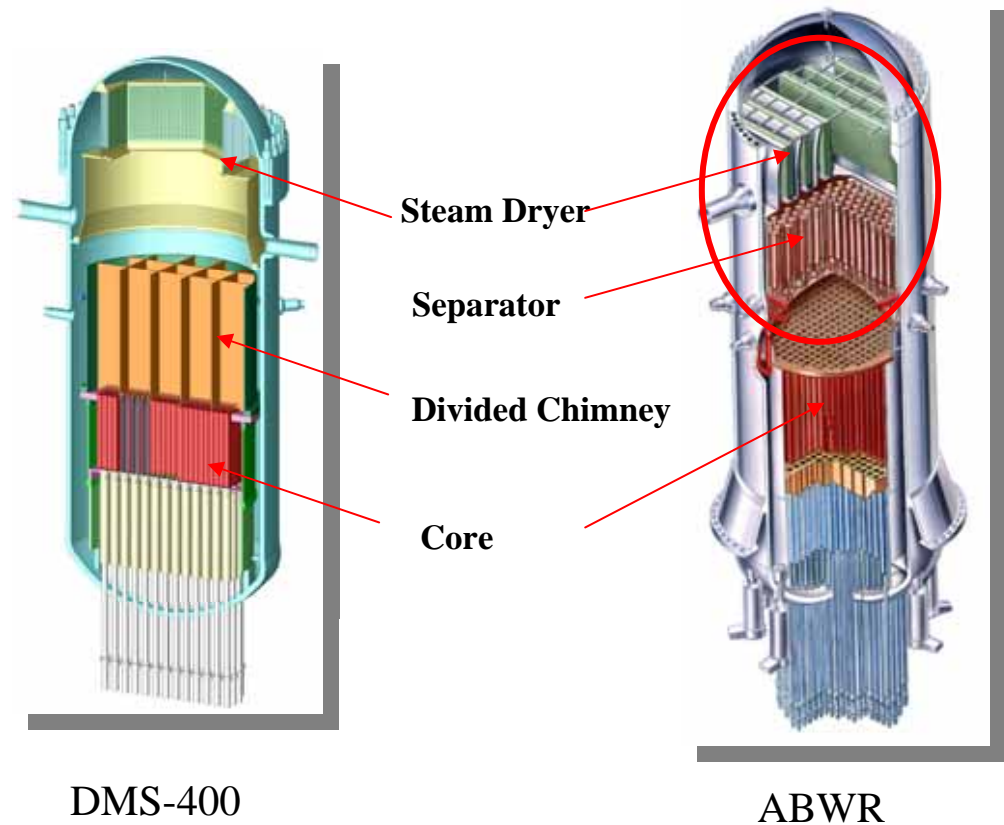
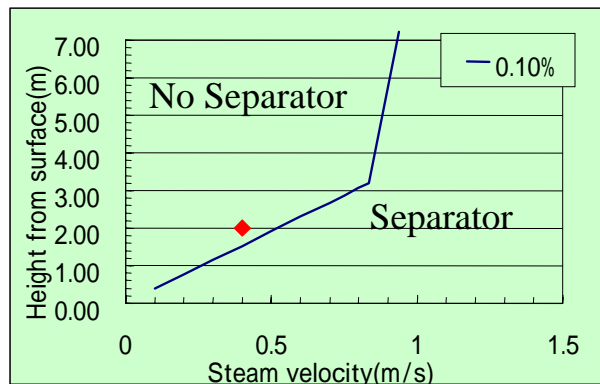
$L$  : Shortened Fuel Length



#### Free Surface Separator (FSS)

Gravitational steam separation (FSS) is possible for natural circulation reactor, because of its low steam velocity.

- Simplified Core Internals contribute
  - ✧ to improve economy.
  - ✧ to reduce pressure drop.
  - ✧ to reduce annual inspection period.
- Elimination of Dryer/Separator Pit contribute
  - ✧ to reduce R/B volume.



## Simplified NSS Specification

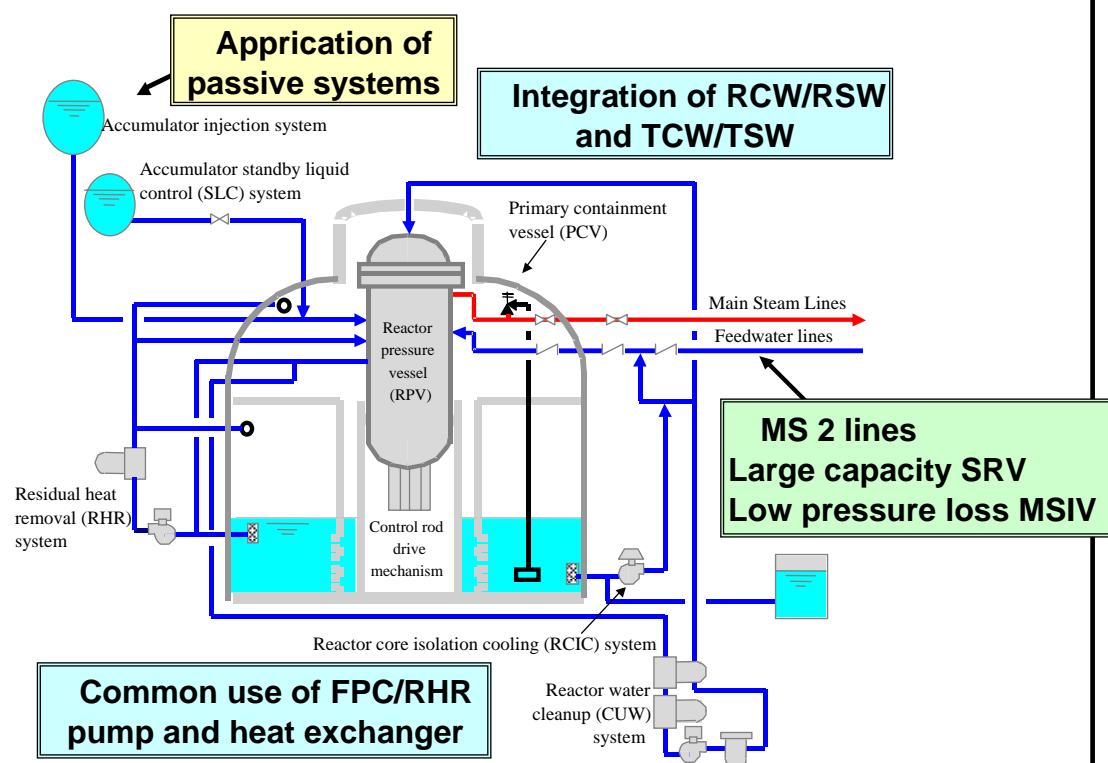
System integration for dual functions

Application of passive systems

Reduction of system train number by adopting the large capacity equipment

Items	ABWR	DMS-400	Note
MS Line	700A x 4	500A x 2	
FW Line	550A x 2	300A x 2	
SRV	395t/h x 18	460t/h x 5	
RHR	3	2	
FPC	1	Common use of RHR	
RCW/RSW	3	2	
TCW/TSW	1	Common use of RCW / RSW	
ACC*	-	1	

\*) ACC: Accumulator injection system

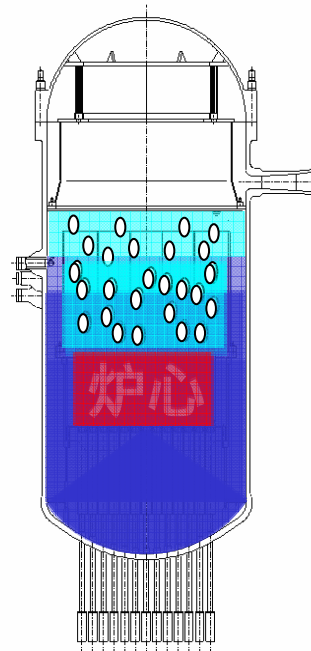


## Rationalized ECCS

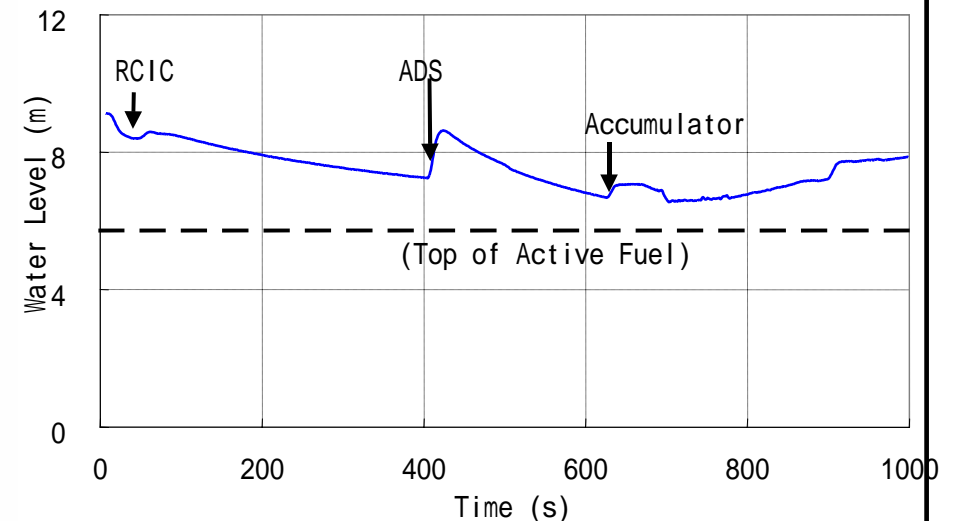
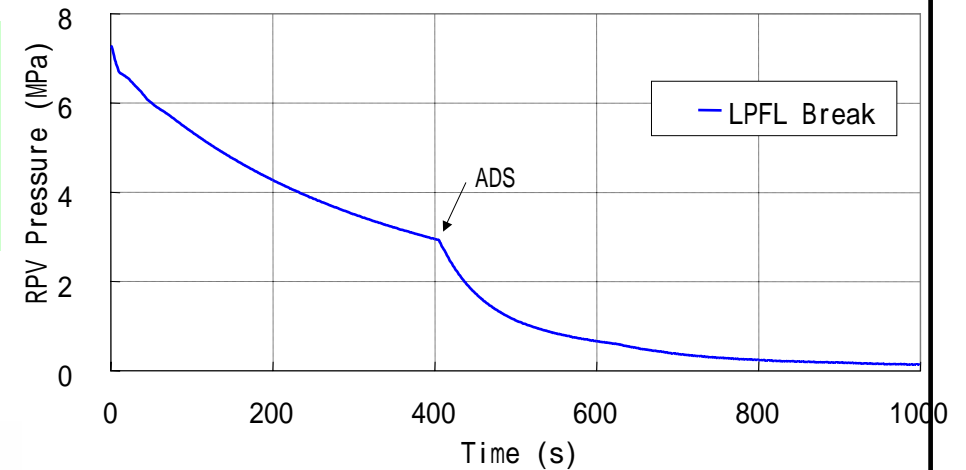
Natural Circulation Reactor gives

- ✧ Large amount of coolant inventory in RPV
- ✧ Large safety margin at LOCA

**Core can be covered with coolant even though the most severe LOCA case.**

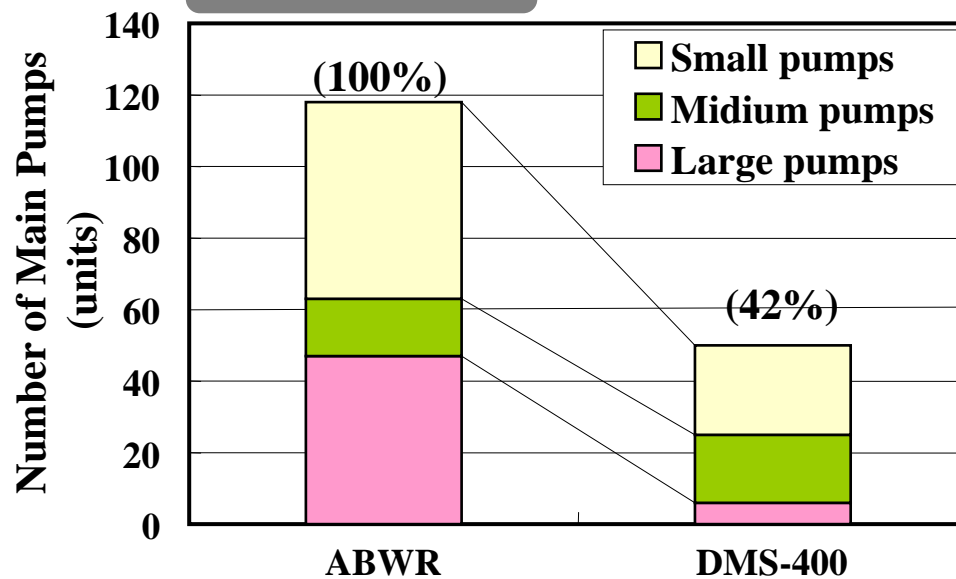


## ECCS Analysis

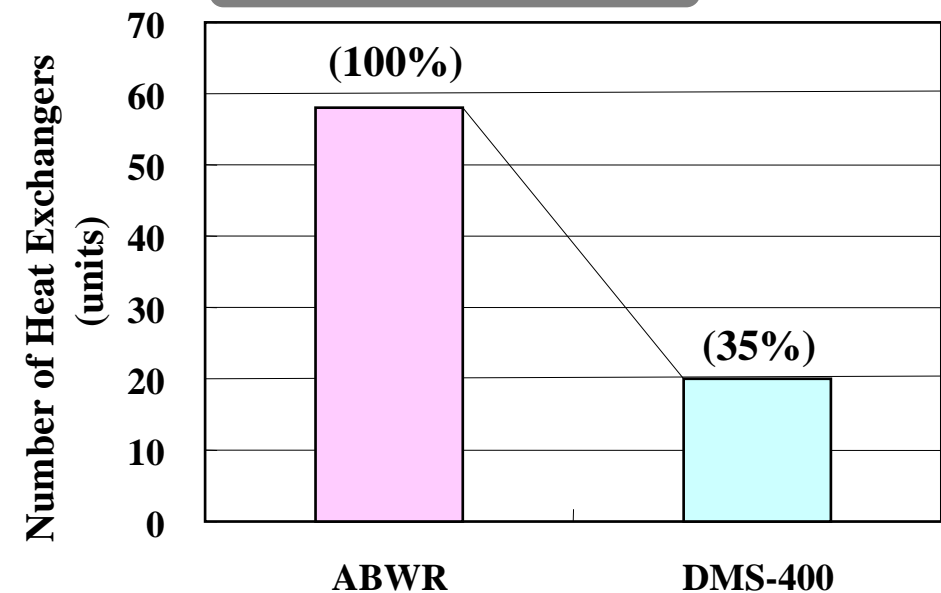


## Rationalized Main Equipments

**Pump**



**Heat Exchanger**



**Number of pumps and heat exchanger is reduced as follows**

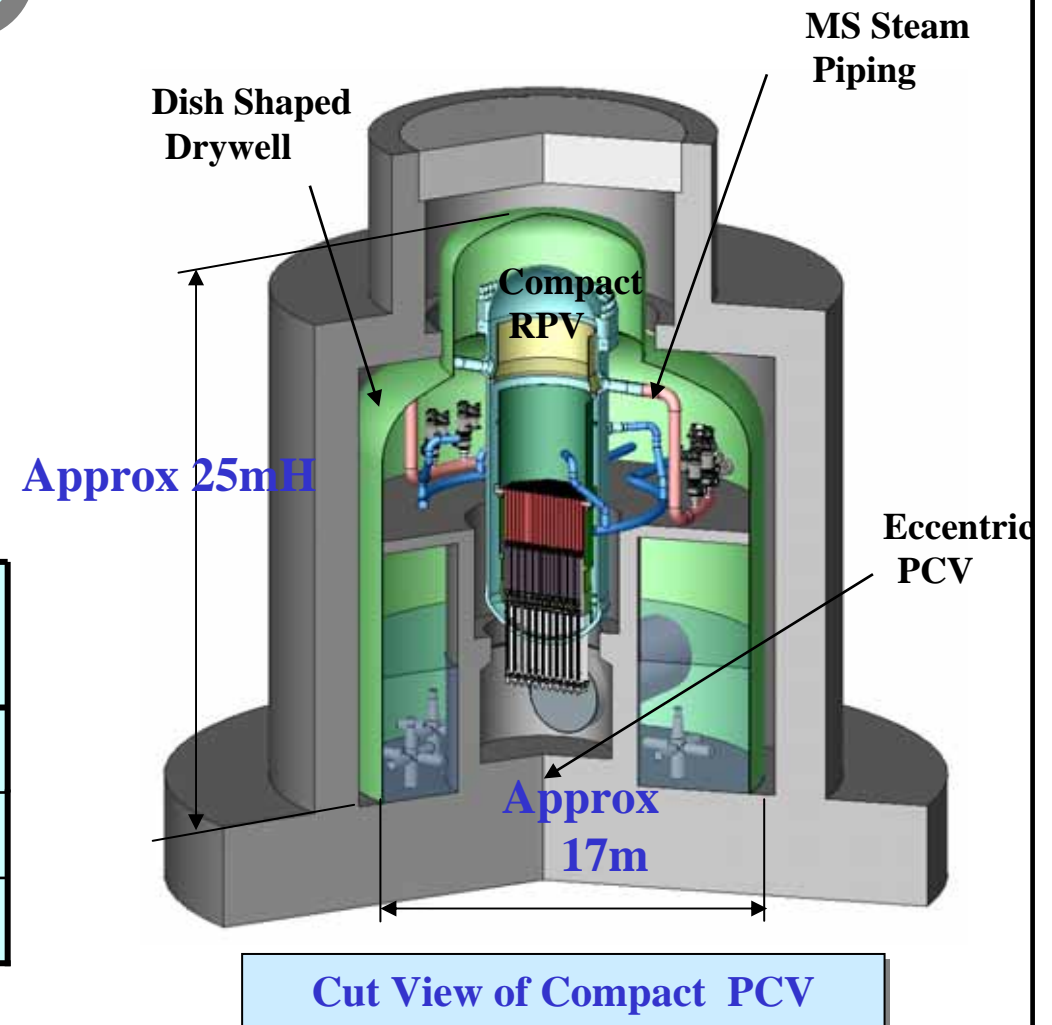
- Pump : 42%
- Heat Exchanger : 35%



## Compact PCV Technologies

Compact RPV  
Reduction of Number of MS  
Eccentric PCV  
Dish shaped Drywell

	ABWR (1356MWe)	DMS (400MWe)
RPV	7.1 × 21mH	5.8 × 15.5mH
MS	700A × 4	500A × 2
PCV	29m × 36.2mH	17m × 25mH





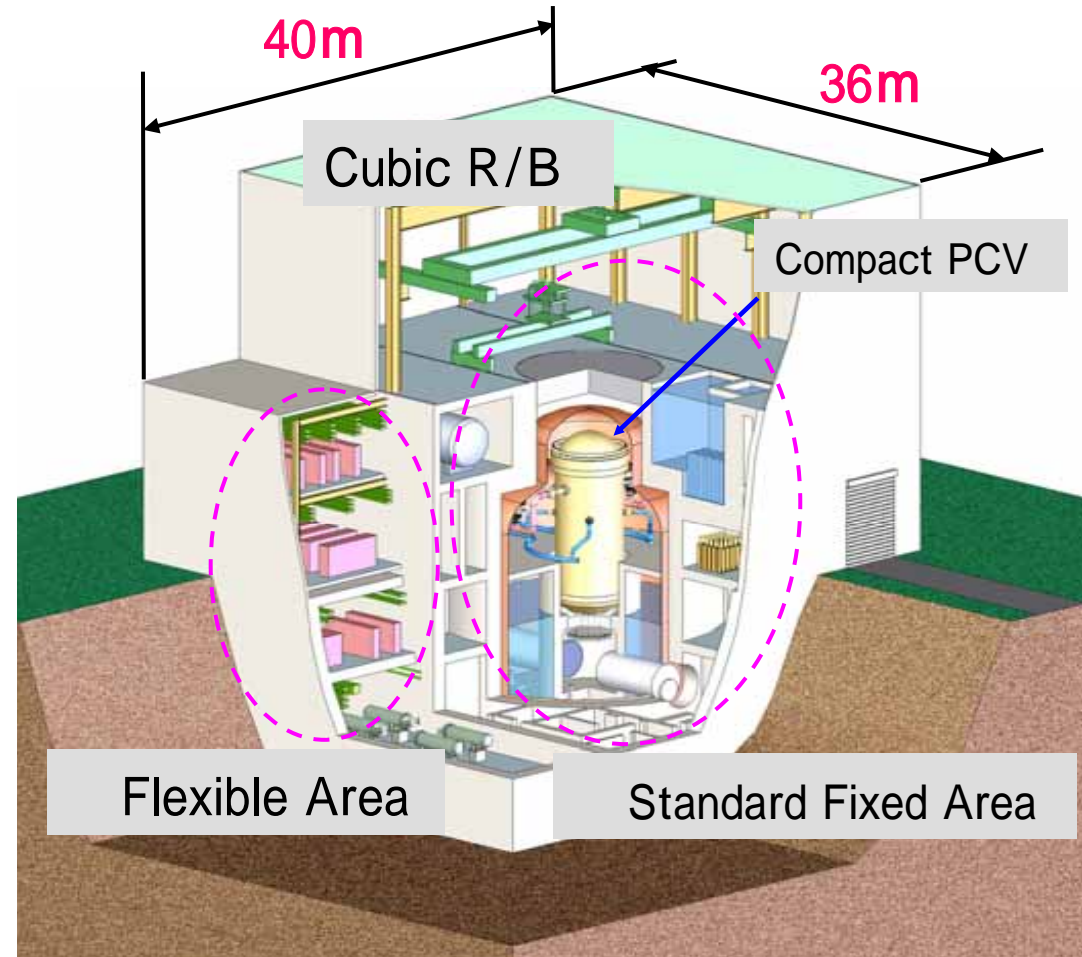
### Hybrid R/B Layout Concept

#### Standard Fixed Area

- Standard Design for PCV & Secondary Cont Area.
- Reduction of Construct Cost.

#### Flexible Area

- Flexible Layout Design for MCR & Electrical Room.

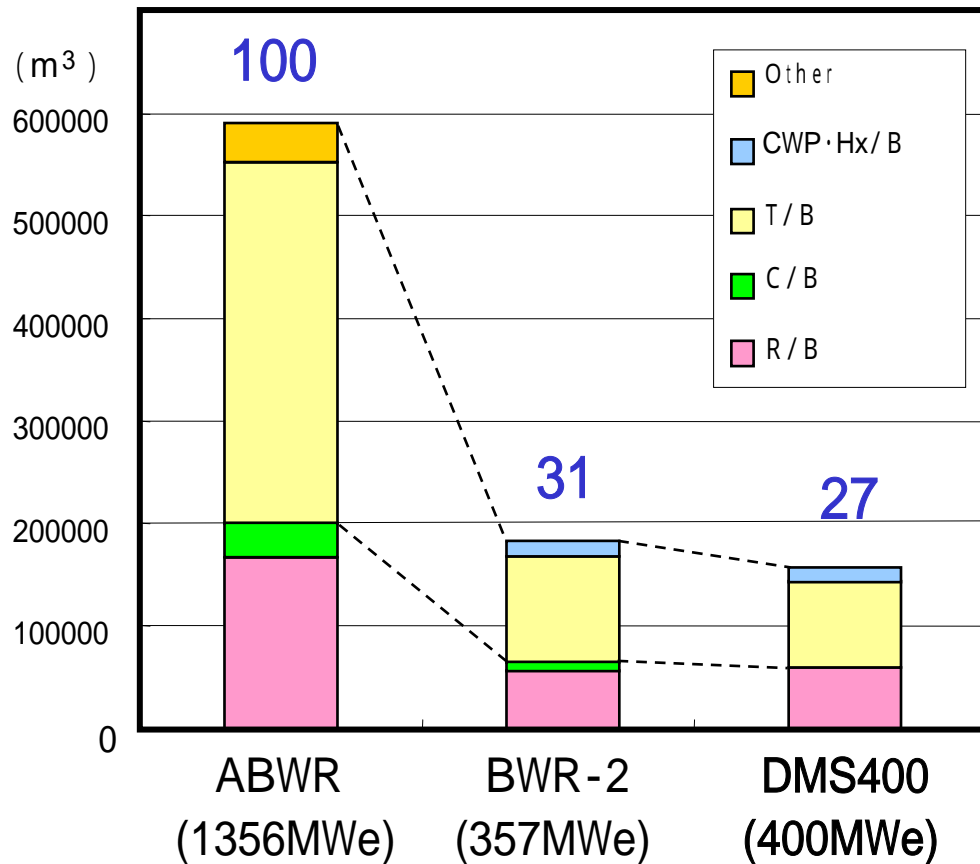


Cut View of Compact R/B

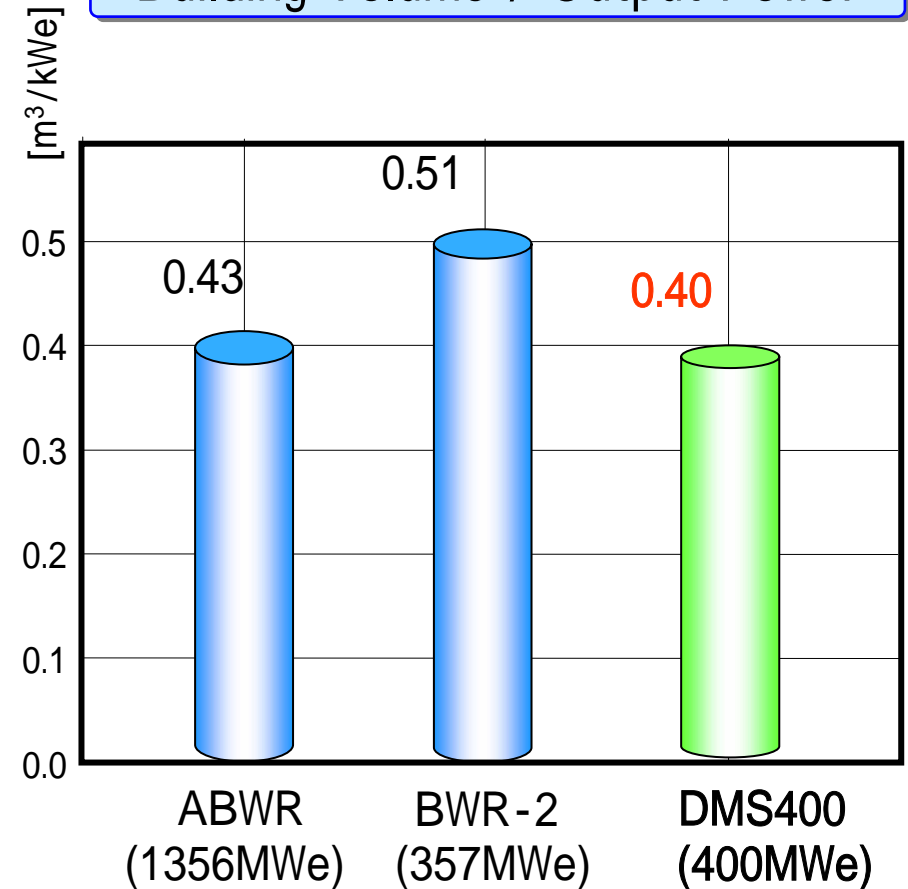




Building Volume



Building Volume / Output Power



**Relative Building Volume of DMS-400 is equivalent to ABWR.**



**DMS-400 has been developed as a 400MWe medium sized power plant.**

**Compact RPV is achieved by adopting natural circulation, gravitational steam separation and short length fuel.**

**Simplified ECCS systems can be adopted with increased coolant inventory.**

**NSSS and BOP systems have been simplified by integrating of the systems with dual functions and etc.**

**PCV and building volume per unit output of DMS-400 become equivalent to a large-sized plant.**

**DMS-400 has attained the excellent economical competitiveness.**

**Further rationalization study is going on.**



## 5.

## DMS - 400の経済性評価

予備

プラント全体での経済性向上

建設単価比で約40%のスケールデメリットを解消

